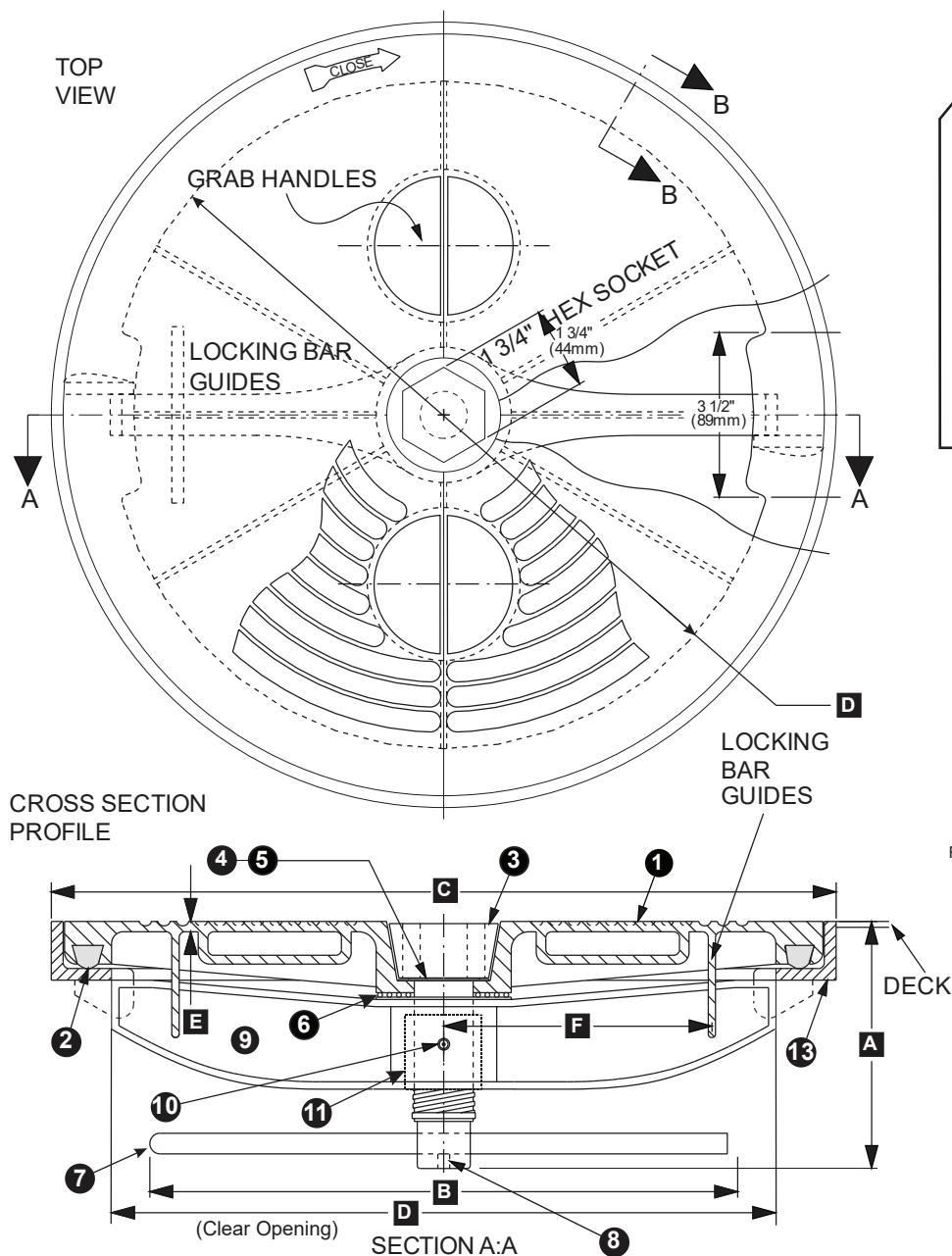
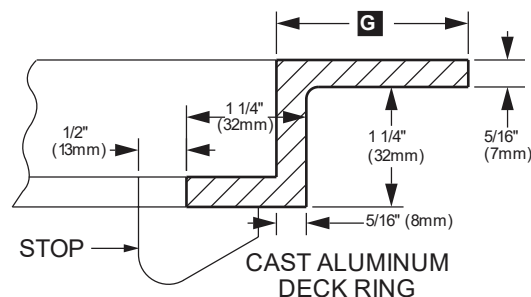
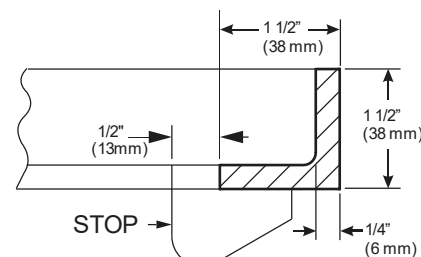
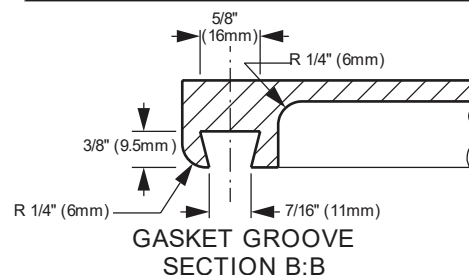




BILL OF MATERIAL: 08863-101

#	DESCRIPTION	MAT	P/N
Cover Kit (parts & kits below AL,ST) SEE MATRIX			
1	COVER	AL,ST	SEE MATRIX
2	GASKET	NEO	SEE MATRIX
Centerbolt Kit (parts below)			
3	BOLT (1 1/2" Ø)	SS	08861-204A
4	WASHER	SS	08861-206A
5	WASHER	NEO	08861-701A
6	SPRING	SS	08861-805A
7	ROD (1/2" Ø)	ST	08861-205A
8	ALLEN SET SCREW	SS	06122-801B
Strongback Kit (parts below AL,ST) SEE MATRIX			
9	STRONGBACK	AL,ST	SEE MATRIX
10	LUBE ZERK	ZNST	08790-803A
11	THREADED INSERT	BR	08861-209B
12	WRENCH	GALV	UP-WRNCH-HEX-ST
13	DECK RING AL	AL	SEE MATRIX
13	DECK RING ST	ST	SEE MATRIX
13	DECK RING SS	SS	SEE MATRIX
13	DECK RING BLACK	SB	SEE MATRIX

MATERIAL KEY	SS - STAINLESS STEEL
AL - ALUMINUM	ZNST - ZINC PLATED ST
ST - GALV. STEEL	BR - BRONZE
SB - BLACK STEEL	NEO - NEOPRENE



BFHR HATCH SIZE PART NUMBER MATRIX				
Model Number	BFHR20	BFHR18	BFHR16	BFHR14
Assy P/N	08861-191	08863-101	08863-121	08863-131
Material	AL / ST	AL / ST	AL / ST	COVER AL ONLY DECK RING AL / ST
Cover Assy	08861-192A / B	08863-102A / B	08863-122A / B	08863-132A
Cover	08861-291A / B	08863-201A / B	08863-221A / B	08863-231A
Gasket	08861-702A	08863-702A	08863-704A	08863-703A
Strongback	08861-198A / B	08863-118A / B	08863-128A / B	08863-138A
Deck Ring AL	08861-233A	08863-203A	08863-223A	08863-233A
Deck Ring*	08861-297A,B,C*	08863-207A,B,C*	08863-227A,B,C*	08863-237A,B,C*

* A - Galvanized Steel, B - Black Steel, C - Stainless Steel

HATCH WEIGHTS LBS. (KGS)				
Model Number	BFHR20	BFHR18	BFHR16	BFHR14
Material	AL ST	AL ST	AL ST	AL ST
Cover	28 (12.7) 77.5 (35.2)	23 (10.5) 64.5 (29)	22 (10) 56 (25.4)	20 (9.1) NA
Deck Ring	13 (6) 11 (5)	11 (4.5) 10 (4.5)	8 (3.6) 9 (4.1)	7 (3.2) 8 (3.6)

IMPORTANT: WHEN ORDERING, PLEASE SPECIFY OUTSIDE DIAMETER (C) OR CLEAR OPENING (D). UNITS ARE IDENTIFIED BY CLEAR OPENING.

Model	DIMENSIONS INCHES (mm)						
Number	A	B	C	D	E	F	G
BFHR20	5 1/2 (140)	12 1/2 (318)	22 3/4 (578)	20 (508)	7/32 (5.6)	8 1/2 (216)	2 1/2 (64)
BFHR18	5 1/2 (140)	12 1/2 (318)	20 3/4 (527)	18 (457)	7/32 (5.6)	7 1/4 (184)	2 (51)
BFHR16	5 1/2 (140)	12 1/2 (318)	18 3/4 (476)	16 (406)	7/32 (5.6)	6 1/4 (159)	2 (51)
BFHR14	5 1/2 (140)	12 1/2 (318)	16 3/4 (424)	14 (356)	7/32 (5.6)	6 1/4 (159)	2 (51)



BAIER FLUSH HATCH
LIFT-OUT PLAIN DOGGED TYPE
WITH GRAB HANDLES
TYPE "C" POSITIVE LOCKING
**MODEL: BFHR20, BFHR18,
BFHR16, BFHR14**

DWG. NO. 286-1