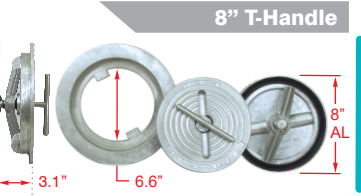


Hatches + Deck Fittings + Doors
 A Division of UMC Marine / Universal Motion Components Co., LLC

More sizes, styles and material combinations than any other manufacturer. Contact a distributor today.



www.baiermarine.com/dealers



Internal Hidden Hinge - Available on Quick Acting*



FLUSH HATCH PRODUCT MATRIX

*ABS CERTIFIED All hatches greater than 8" have built-in underside escape handles.

HATCH CLEAR	TOP-SIDE ACTUATION	CLASSIC HEX CENTERBOLT STYLE		BUILT-IN T-HANDLE STYLE		LOW-PROFILE STYLE	DECK RING MATERIAL		
		STRONGBACK		QA 4-DOG			Aluminum / Steel / Stainless Steel		
OPENING DIMENSION	UNDERSIDE		AL	ST	AL	AL	AL	AL	AL
	LIFT-OUT	HINGED							
OVALS	All oval hatches are 15" X 23" clear opening (with 17" x 25" covers). Steel covers only available in Centerbolt style. Can be combined with any deck ring material.								
15 X 24	LIFT-OUT		BFHO15X24A*	BFHO15X24S*	BFHOTH15X24A*	BFHQTH15X24A*	BFHLP15X24A*	/A	/S /SS
15 X 24		HINGED		BFHHO15X24S*				/A	/S /SS
15 X 24		HIDDEN HINGE				BFHHQTH15X24A*		/A	/S
ROUNDS	All round hatches are clear opening dimensions (Covers are 2" larger). Steel covers only available in Centerbolt style. Can be combined with any deck ring material.								
8	LIFT-OUT				BFHRT8A*			/A	/S /SS
14	LIFT-OUT		BFHR14A*					/A	/S /SS
16	LIFT-OUT		BFHR16A*	BFHR16S*				/A	/S /SS
18	LIFT-OUT		BFHR18A*	BFHR18S*				/A	/S /SS
20	LIFT-OUT		BFHR20A*	BFHR20S*	BFHRT20A*	BFHQTH20A*	BFHLP20A*	/A	/S /SS
20		HIDDEN HINGE				BFHHQTH20A*		/A	/S
24	LIFT-OUT		BFHR24A*	BFHR24S*				/A	/S /SS
SQUARES	All square hatches are 24" X 24" clear opening (with 26" x 26" covers). No steel covers available. Can be combined with any deck ring material.								
24 X 24	LIFT-OUT					BFHQTH24X24A*	BFHLP24X24A*	/A	/S /SS
24 X 24		HIDDEN HINGE				BFHHQTH24X24A*		/A	/S

Baier Models #'s use Cover Material / Ring Material - Example BFHR24A/S

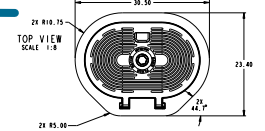
AL / ST - Aluminum / Steel Hatch Covers /A /S /SS - Aluminum / Steel / Stainless Steel Deck Rings



Internal Hinged Features

All hatches available with Aluminum or Steel deck rings. Stainless Steel is available for most styles.

Download detailed dimensions and deck cutout drawing files in PDF and DXF Formats.



Learn more

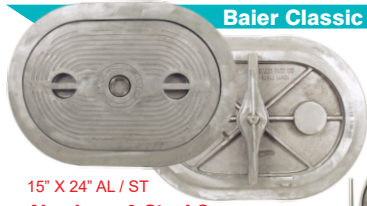
Spare Parts Worksheet

Baier Hatches have been a part of working decks for over 70 years. Our easy serviceability and regional distributors with spare parts is part of what makes Baier Hatches the

THE STRONGEST HATCHES TO EVER HIT THE DECK

Hatches + Deck Fittings + Doors

Baier Classic HEX-Bolt Strongback



15" X 24" AL / ST
Aluminum & Steel Covers



Aluminum & Steel Covers

Replacement Cover Assy
includes Centerbolt kit, Strongback & Gasket

ALUMINUM	STEEL
14" 08863-132A	N/A
16" 08863-122A	08863-122B
18" 08863-102A	08863-102B
20" 08861-192A	08861-192B
24" 08861-182A	08861-182B
15x24" 08861-102A	08861-102B

Universal Classic Hex-Bolt Parts - Fits all sizes

Centerbolt Kit 08861-204A includes

08861-204A	SS Centerbolt
08861-206A	SS Washers
08861-701A	Buna Washer
08861-805A	Spring
08864-213A	Turnbar Galv.
06122-801A	Set Screw 5/16-18 x 5/16 SS

T-Handle Wrench 08861-401A

Gaskets

Gasket Bull Nose, Buna N

14" 08863-703A	16" 08863-704A
18" 08863-702A	20" 08861-701A
24" 08861-704A	15X24 08861-702A

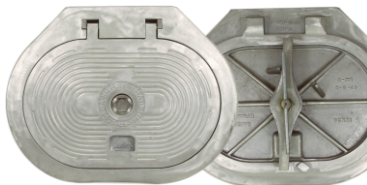
Strongback*

14"	ALUMINUM	STEEL
16"	08863-138A	N/A
16"	08863-128A	08863-128B
18"	08863-118A	08863-118B
20"	08861-198A	08861-198B
24"	08861-188A	08861-188B
15x24"	08861-108A	08861-108B

*Current Strongbacks have bronze insert and zerk fitting. If your Strongback is all aluminum, it is more cost effective to buy full replacement cover assembly instead of all parts.



Hinged Baier Classic HEX-Bolt Strongback



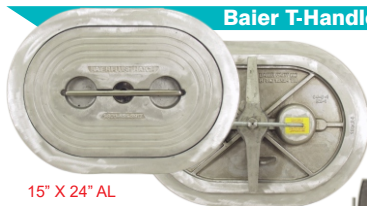
Hing Kit - Tab Hinges

Hinge Kit 08861-100A includes

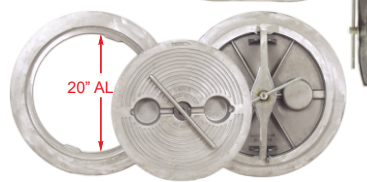
08861-804A	Pins SS
08861-215A	SS Tabs
08861-803A	#12-24 x .5" SS

Replacement Cover Assy - STEEL ONLY
includes Centerbolt kit, Strongback & Gasket
15X24" 08861-162B
All other parts are same as 15x24 Steel Classic Hex Bolt hatches.

Baier T-Handle Strongback



15" X 24" AL



20" AL

Replacement Cover Assy - ALUMINUM ONLY
includes Centerbolt kit, Strongback & Gasket
20" 08861-132A
15x24" 08861-112A

Universal T-Handle Hatch Parts - Fits all sizes

Centerbolt Kit 08862-119A includes

08862-117A	T-Handle & Cap Assy
08861-214A	SS Centerbolt
08861-206A	SS Washer
08861-701A	Buna-N Washer
08861-805A	Spring
08864-213A	Turnbar Galv.
0886#-####	Set Screw 5/16-18 x 5/16 SS
08861-801A	Cap Screws #10-24 1/2" SS

Gaskets

Gasket Bull Nose, Buna N

20" 08861-701A
15X24" 08861-702A

Strongback* ALUMINUM ONLY

20"	08861-198A
15x24"	08861-108A

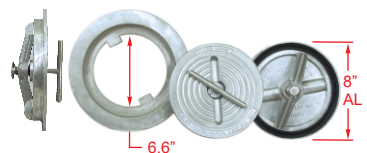
*Current Strongbacks have bronze insert and zerk fitting. If your Strongback is all aluminum, it is more cost effective to buy full replacement cover assembly instead of all parts.

Gaskets

Gasket V-Groove, Buna N

8" Round 08863-707A

Replacement Cover Assy - ALUMINUM ONLY
includes T-Handle, Strongback & Gasket
8" Round 08863-109A



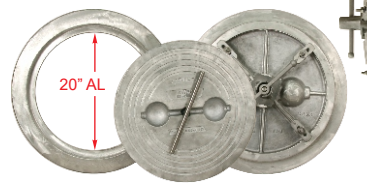
6.6"

8" T-Handle

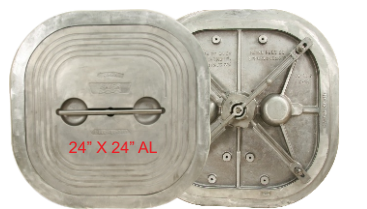
Baier Quick-Acting 4 Dog



15" X 24" AL



20" AL



24" X 24" AL

Universal Quick Acting Parts - Fits all sizes

T-Handle Seal Kit 08864-170A

08864-205A	Sleeve Retainer SS
08864-804A	Bushing UHMD
08864-702A	O-Ring Nitrile #210 .75" ID

T-Handle QA 08864-401A
Escape Handle 08864-213A
T-Handle Pin 08864-801A
Teflon Washer 08864-803A

Vertical Install Parts

Dog Springs 08864-809A
Cupped Washers 08864-810A

Gaskets

Gasket V-Groove, Buna N

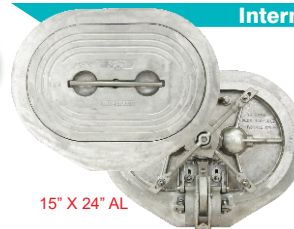
20" Round	08864-703A
15X24" Oval	08864-701A
24x24" Square	08864-706A

Replacement Cover Assy - ALUMINUM ONLY

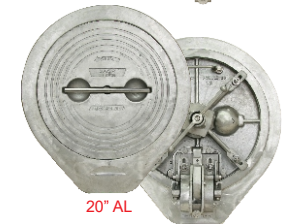
includes T-Handle, Dog Arms & Cam & Gasket

20" Round	08864-105C
20" Dog arm	08864-209A
15x24" Oval	08863-116A
15X24" Dog Arm	08864-203A
24x24" Square	08864-142A
24x24" Dog Arm	08864-242A

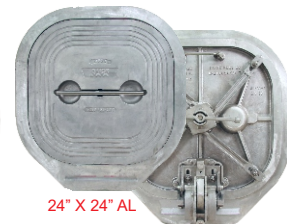
Internal Hidden Hinge - Quick Acting



15" X 24" AL



20" AL



24" X 24" AL

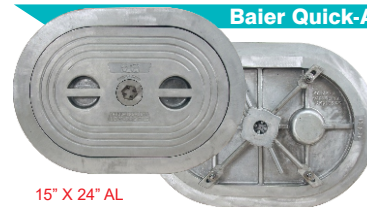
Replacement Hinges

20" Round & 24x24" SQ	08861-126A
15x24" Oval	08861-126B

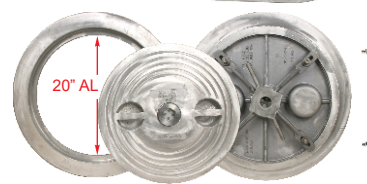
Uses same parts and gasket as Quick Acting Hatches. Vertical Installation requires springs on the dog arms.

Replacement Covers Assy or Rings available on request.

Baier Quick-Acting 4 Dog Low Profile



15" X 24" AL



20" AL

Universal Low Profile Parts - Fits all sizes

Center bolt Parts

Hex Cap	08864-246A
Spring	08864-817A
O-Ring	08864-710A
Cap Screws	08864-812A

Square Driver Adapter 08864-401A
Teflon Washer 08864-803A

Vertical Install Parts

Dog Springs 08864-809A
Cupped Washers 08864-810A

Gaskets

Gasket V-Groove, Buna N

20" Round	08864-703A
15X24" Oval	08864-701A
24x24" Square	08864-706A

Replacement Cover Assy - ALUMINUM ONLY

includes HEX T-Handle, Dog Arms & Cam & Gasket

20" Round	08864-162A
20" Dog arm	08864-209A
15x24" Oval	08864-152A
15X24" Dog Arm	08864-203A
24x24" Square	08864-172A
24x24" Dog Arm	08864-242A



24" X 24" AL